

**Clayton Off Road  
COR-4500205  
Jeep Adjustable Front Track Bar (1984-2006, TJ/LJ/XJ/ZJ)**



NOTES: This product may require general welding, fabrication and automotive mechanic skills. Welding should only be done by a competent welder. Clayton Off Road implies no guarantees or warranties and is not liable for improper installation. Some grinding and fitment may be required when installing this product. Every vehicle varies slightly and some fabrication may be required. For more information please visit our website.

Refer to pictures below.

Step 1: Remove steering components .

Step 2: Remove old track bar.

Step 3: Drill frame side track bar mount with 5/8" drill bit.

Step 4: Drill axle side track bar mount with 9/16" drill bit

Step 5: With vehicle at ride height center frame on axle.

Step 6: Measure length from axle side mount to frame side mount.

Step 7: Adjust track bar to length and run jam nut up to track bar tube.

Step 8: Install new track bar with adjustment end on frame.

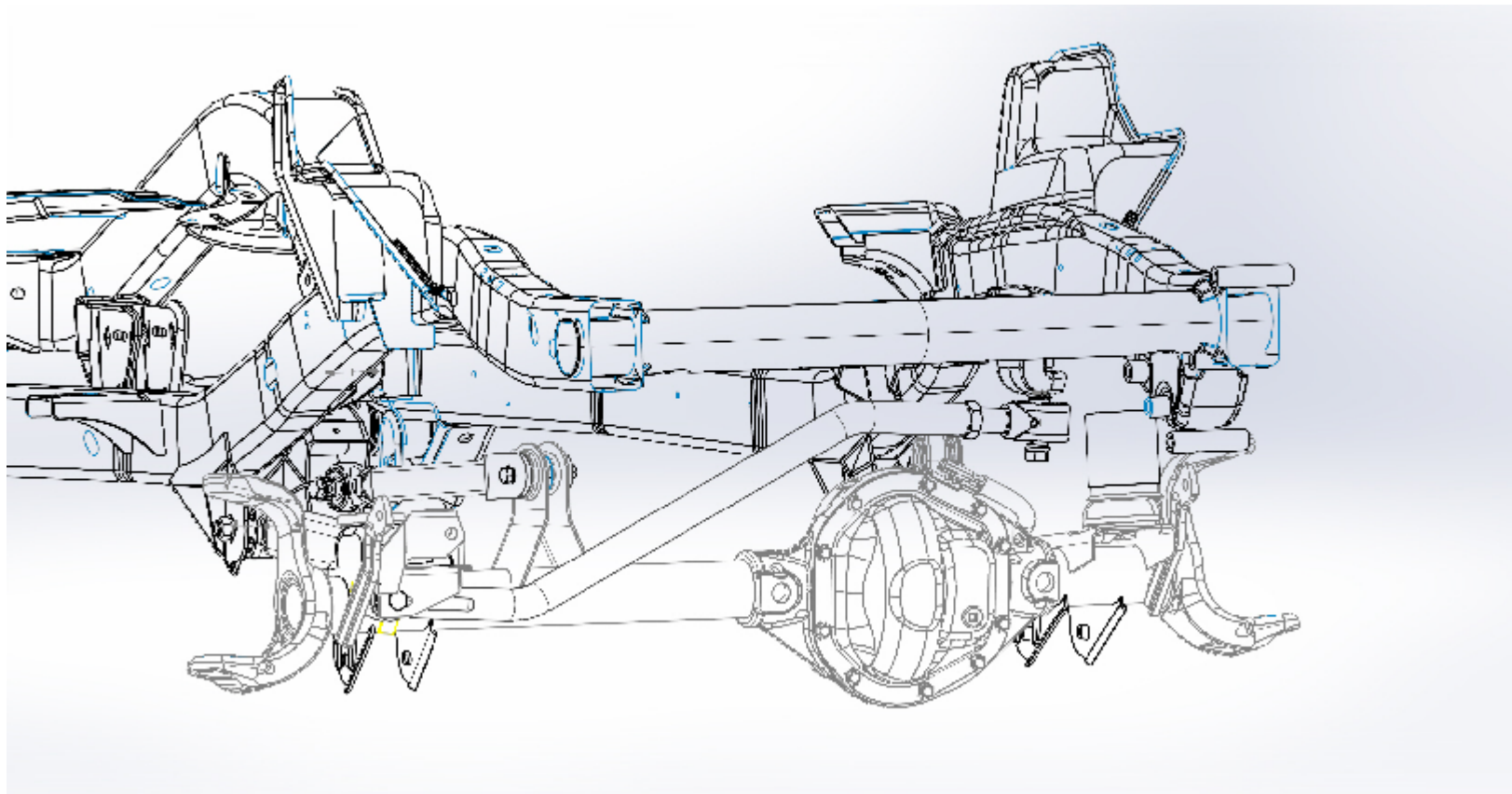
Step 9: Install track bar 5/8" bolt on frame side with head down and bolt going up through the johnny joint and bracket.

Step 10: Put stainless steel spacer was on bolt, install lock nut.

Step 11: Torques 9/16" bolt to 110 ft-lbs and 5/8" bolt to 150 ft-lbs.

Step 12: Tighten jam nut using a 1-7/16" wrench.

Step 13: Install steering system.



Refer to drawing below for minimum and maximum lengths.

